



F-2785D (5/95)

Turbine Serial Number CAT- 97725

Engine Model 250- C308

ASSEMBLY RECORD TURBINE ASSEMBLY

Part V
Page No. 4



Nomenclature	Part Number Serial Number	Date	INSTALLED		REMOVED	
			Turbine TT CYCLES	Component TT CYCLES	Turbine TT CYCLES	Component TT CYCLES
1st Stg Wheel	23053299 XS75902	26Jan09	3360.4 6624	0.0 0		
2nd Stg Wheel	23032280 XS78846	26Jan09	3360.4 6624	2305.3 0		
3rd Stg Wheel	6898663 HX82559	26Jan09	3360.4 6624	3106 2305.3		
4th Stg Wheel	6892764 HX66375	26Jan09	3360.4 6624	3106 0.0		
1st Stg Nozzle Shell	23084380 INSN	26Jan09	3360.4 6624	0 0		



F-2785D (5/95)

ASSEMBLY RECORD TURBINE ASSEMBLY

Turbine Serial Number CAT- 97725

Engine Model 250- C 3054

Part V
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INSTALLED

REMOVED

Nomenclature	Part Number Serial Number	Date	Turbine		Component		Date	Turbine		Component		
			TT CYCLES	TT CYCLES	TT CYCLES	TT CYCLES		TT CYCLES	TT CYCLES			
3RD STG. WHL.	6898663 HX69261	29/05/90	1330:05 4427	1330:05 4427	SEE FAX FROM NAC DATED 5/15/97							
4TH STG. WHL.	68922764 HX56303	29/05/90	1330:05 4427	1330:05 4427								
1ST STG. WHL.	23053299 X139238	19/06/96	1330:05 4427	0:0 0:0		20.8.97	1485.42 4589	155.37 162				
2ND STG. WHL.	23032280 HX123888	19/06/96	1330:05 4427	0:0 0:0	18 Nov 08	3360.4 6624	2030.4 2197					
1st STG WHL	23053299 X139238	20.8.97	1485.42 4589	155.37 162	18 Nov 08	3360.4 6624	2030.4 2197					
3rd STG WHL	6898663 HX82559		1055.06 3518	00.00 00.00	18 Nov 08	3360.4 6624	2305.3 3106					
4th STG WHL	68922764 HX66375		1055.06 3518	00.00 00.00	18 Nov 08	3360.4 6624	2305.3 3106					
3rd & 4th stage supplied by NAC	wheels record of installation made at fax dated 5/15/97 attached.				20.8.97 from information							

ASSEMBLY RECORD TURBINE ASSEMBLY

GT 2785D-1 (9-83)

Part V _____
Page No. _____

Turbine Serial Number CAT - 97725

Engine Model 250-~~2345~~C30P

Nomenclature	Part Number	Serial Number	Date	INSTALLED		REMOVED		Reason
				Turbine Total Time	This Item T T Cycles	Turbine Total Time	This Item T T Cycles	
1ST STG. WHL.	6898911	X104959	5/29/90	0.0	0.0			
2ND STG. WHL.	23032280	HX98854	"	0.0	0.0			YUE TIMER
3RD STG. WHL.	6898663	HX69261	"	0.0	0.0			
4TH STG. WHL.	6892764	HX56303	"	0.0	0.0			
1ST STG. WHL.	23053299	X139238	19/6/96	1330:05	0.0	19/06/96	1330:05	OPERATIONAL REQUIREMENT
2ND STG. WHL.	23032290	HX123888	19/6/96	1330:05	0.0			

SEE NEW CARDS.