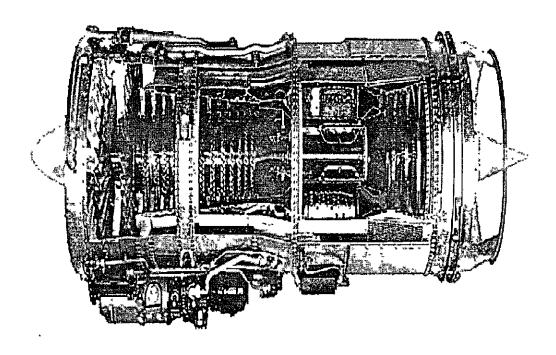
ENGINE PERTINENT RECORDS PACKAGE

JT8D-219

ENGINE S/N 725926 W/O 80342



ORIGINALS

Dear Valued Customer:

We at Turbine Engine Center, Inc. Thank you, our valued customer, for inducting an engine to this repair facility.

It is our policy and sincere desire to meet or exceed your expectations. We hope that you are satisfied with our efforts and assure you that our quality processes are continually improving in order to meet your needs.

If you experience a situation with our product whereas your satisfaction comes into question, please do not hesitate to inform us so that we may take immediate corrective/preventive action.

Once again, thank you for your business and we look forward to future business endeavors.

Renzo Cabrera

Chief Inspector

Turbine Engine Center, Inc.

8050 NW 90th Street Medley, FL 33166

Office: (305) 477-7771 Fax: (305) 477-7779 Mobile: (305) 898-1301

E-mail: renzoc@turbineengine.aero

FAA Form 337

U.S. Department of Transporation

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020 11/30/2007 Electronic Tracking Number

For FAA Use Only

Federa Admini												
instructi	ons a	nd dis	positior	or type all n of this fo (46301(a))	orm. This re	ee Title 14 CFR eport is required	§43.9, I by law (Part 43 Appe (49 U.S.C. §4	endix B; and AC 4 4701). Failure to 1	3.9-1 (or subse	quent re in a civ	vision thereof) for il penalty for each
0.00					Registration	on Mark			Serial No.			
1. Air	crai	ft	Make						Model		Series	
		+	Name	(As showi	n on regist	tration certifica	te)		Address (As sho	-		rtificate)
2. Ow	ner					•						State
									Zip		ountry	
						3. F	or FA	A Use On	ly			
	·			т—				e villa ve		·		
		ype	ration	 	 Jnit		Make	5. Unit it	lentification	/Iodel		Serial No.
Repa	Ir	Alle	Гацод	AIRFR			Make			l in item 1 abo	ve)	
		- }	一	·	RPLANT	Pratt	& White	ney	JT	8D-219		725926
			<u> </u>	PROPE	LLER	T						
						Туре				•		
				APPLIA	ANCE	Manufacture	r					ζ.
						6. Cor	nformi	ity Staten	nent			
A. Age	ncy'	s Nan	ne and .	Address			B. Kind	d of Agency				Manufacturer
Name				CENTER.	INC.				ificated Mechani			ertificate No.
Address		NW 9 lev			LORIDA			-	Certificated Mech			ZT9R445X
City Zip		16y 56				F AMERICA			ted Repair Station ted Maintenance		Lim	ited Powerplant nited Airframe
D.	I cert	ify tha	t the rep	pair and/or	alteration	made to the unit(:	s) identif	ied in item 5	above and describe	ed on the reverse	or attac	hments hereto have
					h the requir of my knov		3 of the U	J.S. Federal	Aviation Regulation	ns and that the ii	ntormati	on furnished herein
Extend				S	ignature/I	Date of Authoriz	zed Indi	vidual	1	,		2
per 14					Cichard C	Gonzalez - D)irector	r of Maint	enance	4	Z	14()
Арр. В	1				JUL	0 6 2011			MAG	han 2		
						7. Approv	al for	return to	Service		11 - 41 -	41
Pursuan	it to ti eral A	ne auth	iority gi n Admi	iven person inistration	ns specified and is	i below, the unit i App	identified proved	l in item 5 wa □ Rejected	is inspected in the	manner prescribe	ed by the	Administrator of
		FA		Standards		Manufacturer	T = T		e Organization	Departn	nent of T	ed by Canadian ransport
BY		FA	A Desig	gnee		Repair Station		Inspection .	Authorization	Other (Specif	<i>5y)</i>	
Certific	cate (r Des	 signatic	on No.	_	/Date of Author				7		
	Z	T9R4	45X		Renzo (Cabrera – Chi	ief Insp	pector				
			verplan		JUL	0 6 2011.			The many	/ <i>/</i>	2	

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircrast record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8.	Description of more space is require	Work Accomplished ed, attach additional sheets. Identify with air	crast nationality and registration mark and date work completed.,)
M	ork Order: 80342 odel: JT8D-219 CT: 33,111.64	Engine Serial Number: 725926 ETC: 36,452	Nationality and Registration Mark Dat	te
	Subject engine was:	received to replace damage in the Turbine No	ozzle Area. The following is a summary of the work accomplished	d.
•		ion was not removed. Visually inspected acc	_	
٠		sor Section was not removed. Visually inspe		
•	The Intermediate	Case was not removed. Visually inspected ac	ccessible areas. Installed overhaul 5ea 8th Stage Bleed Valve	•
•	The High Compressible through C-13 Disk/	ssor Section was disassembled, cleaned, insp Blades Assemblies.	pected, repaired, assembled, and balanced. Installed serviceable or	iginal C-7
•	The Diffuser Section	on was disassembled, cleaned, inspected, rep	aired, and assembled. Installed overhaul I ea 13th Stage Bleed Val-	ve.
•	The Combustion Secondustion Cans, Combustion Cans, Combus	ection was disassembled, cleaned, inspected, Combustion Chamber Rear Support, and set o	, repaired, and assembled. Installed serviceable Outer Combustion of T-1 Vanes class 28.99.	ı Case,
•	The High Pressure	Turbine was partially disassembled, cleaned	d, inspected, repaired, assembled, and balanced	
•	The Low Pressure Disk/Shaft/Blades A	Turbine was disassembled, cleaned, inspect Assembly, T-3 and T-4 Disk/Blades Assemble	ed, repaired, assembled, and balanced. Installed serviceable T-2 ies.	
•	The Exhaust Case	was cleaned and visually inspected accessible	e areas.	
•	The following Mair	n Line Bearings were replaced: No. 4, No. 4	1/2, and No. 5.	
•	The Gearbox was n	not removed. Inspected in-situ.		
•	All pertinent Airwo visit.	orthiness Directives were reviewed and were	found to be current at this visit. The following ones were accomp	olished this
	1.2005-21-01 2.2011-07-02	(Installed oil temperature indicators on No (Installation of new LPT-to-Exhaust Case		
•	The following Servi	ice Bulletins were embodied at this visit:		
•	1. A5944R5 2. 6494R1	(Installed oil temperature indicators (Installation of new LPT-to-Exhaus		
Sub date	ject engine was repai d April 15, 2011. All	red, tested and found to be serviceable in acc pertinent details of the above are on file at th	cordance with Pratt & Whitney Engine Manual P/N 773128 Revisi his Repair Station under W.O.#80342	ion 94
		N/A Addition	nal Sheet Are Attached	
	·			
	•			

FAA Form 8130-3

Approving National Aviation 5			
Authority / Country		AUTHORIZED RELEASE CERTIFICATE	Contracting Number.
FAA / UNITED STATES	FAA 8130-3		80342
4. ORGANIZATION			5. Work Order / Contractor / Invoice Number
Turbine Engine Center, Inc. 8050 NW 90 th Street Medley, FL 33166	eet Medley, FL 33166	FAA REPAIR STATION No. ZT9R445X	ESN 725926-219
6. Item 7. Description	8. Part No. 9. E	Eligibility 10. Quantity 11. Serial / Batch Number.	12. Status / Work
1 Turbine Fan Engine	JT8D-219	TBA 1 725926	, INSPECTED
13. Remarks.			
Subject Engine was disassembled, cleaned, inspected, repaired, assembled, & tested IAW Pratt & Whitney JT8D E.	spected, repaired, assembled, & te	sted IAW Pratt & Whitney JT8D E/M 773128 R94, dated April 15, 2011.	ril 15, 2011.
All A.D.s were reviewed and found to be curre	ent. The following A.D.'s were inc	All A.D.s were reviewed and found to be current. The following A.D.'s were incorporated this visit: 2005-21-01 and 2011-07-02.	
The following S.B.'s were incorporated this visit: A5944R5 and 6494R1.	isit: A5944R5 and 6494R1.		
ETT: 33711.64) ETC: 36,452 (TIMES AND CYCLES SUPPLIED BY CUSTOMER)	O CYCLES SUPPLIED BY CUST	(Refer to FAA Form 337 for Details)	3)
Turbine Engine Center certifies that the work specified in block 12 Certificate # EASA 145.6302.	2/13 was carried out in accordance with EA	Turbine Engine Center certifies that the work specified in block 12 /13 was carried out in accordance with EASA 145 and in respect to that work the aircraft component is considered ready for release to service under EASA Part 145 Approval Certificate # EASA 145.6302.	for release to service under EASA Part 145 Approval
14. Certifies the items identified above were manufactured in conformity to:	d in conformity to:	19. Yes 14 CFR 43.9 Return to Service Y	Yes Other regulation specified in block # 13
NA Approved Design data and are in a condition for safe operation	or safe operation	Certifies that unless otherwise specified in Block # 13, the work identified in block 12, and described in block 13	k identified in block 12. and described in block 13
NA Non- Approved Design data specified in Block # 13	k#13.	was accomplished in accordance with Title 14, Code of Federal Regulations, part 43and in respect to that work, the items are approved for return to service.	l Regulations, part 43 and in respect to that work,
15. Authorized Signature:	16. Approval/Authorization No.	20. Authorized .Signature:	21. Certificate Number.
N/A	N/A	The state of the s	ZT9R445X
17. Name (Typed or printed):	18. Date (m/d/y)	itett):	23. Date/(m/d/y):
N/A	N/A	Renzo Cabrera	JUL 0 6 2011
	User / I	ser / Installer Responsibility	
it is important to understand that the existence of this document alone does not automatically constitute authority to install part/component/ essembly	does not automatically constitute authority to it	install part/component/ essembly.	
Where the user/installer performs work in accordance with the national authority accepts parts/components/assembly From the airworthiness authority of the country specified in Block 1.	I regulation of an airworthiness authority differe	Where the user/installer performs work in accordance with the national regulation of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assembly From the airworthiness authority of the country specified in Block 1.	al that the user/installer ensures that his/her alrworthiness

Statements in block 14 and 19 do not constitute installation certification, in all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulation by the user/installer before the aircraft may be flown.

*Installer must cross check eligibility with applicable technical data.

NSN: 0052-00-012=9005

Life Limited Parts Summary

Turbine Engine Center, Inc Repair Station No. ZT9R445X 8050 NW 90th STREET Medley, Florida 33166 Phone: 305-477-7771

31017-213 123320	
21000 02777 71310	
TT2T_210 725026 80372	Ameristar Air Cargo JT8D-219 725926
Engine Model Engine S.N. Work Order Engine Total Time Engine Total	Customer Engine Model Engine S.

33,111.6	Engine Total Time
36,452	Engine Total Cycles

7		_	_	_	T =	Τ-	T =	1 -	τ	1	1		T			1	12	1	Τ.	·	_
	14	๘	뒪	=	CI3	C12	CII	<u>C</u>	ß	ద్ద	3	೮	ន	5	ជ	ន	C1.5	2	L	STG	
	800804	777603	778702	855701	5005613-01	798512-001	772511-001	772510-001	798509-001	797938-002	822107	772806	802105	777704	772803	772402	800015	5000501-01	Number	Part	
	BLDLDA0435	BLDLB00571	BLDLA33599	BKLBBD0565	BENCAM1906	BENCAN2305	BENCAN2014	BENCAN3287	BENCAN1088	BENCAM2446	BENCAU3559	BBDUAS1941	BBDUAP4535	BBDUAS5303	BBDUAR9962	BBDUAS3329	T50414	T51222	Number	Serial	
R_{ρ}	N/A	ΑN	N/A	N/A	N/A	N/A	N/A	Limit	Hour	Rec											
Received Shaft	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	Limit	Cycles	Received Disks
aff	Unknown	Unknown	Unknown	Used	Hours	isks															
	5,170	14,693	14,445	14,693	14,445	14,693	14,445	14,445	14,693	14,445	13,802	14,671	14,445	14,445	14,445	14,445	14,445	14,693	Used	Cycles	
	N/A	N/A	N/A	Remaining	Hours																
	14,830	5,307	5,555	5,307	5,555	5,307	5,555	5,555	5,307	5,555	6,198	5,329	5,555	5,555	5,555	5,555	5,555		Remaining	Cycles	
	800804	777603	778702	855701	5005613-01	798512-001	772511-001	772510-001	798509-001	797938-002	822107	772806	802105	777704	772803	772402	800015	5000501-01	Number	Part	
	BLDLDA0435	BLDLB00571	BLDLA33599	BKLBBD0565	BENCAM1906	BENCAN2305	BENCAN2014	BENCAN3287	BENCAN1088	BENCAM2446	BENCAU3559	BBDUAS1941	BBDUAP4535	BBDUAS5303	BBDUAR9962	BBDUAS3329	T50414	T51222	Number	Serial	
	N/A	N/A	A/N	N/A	N/N	N/A	N/A	N/A	Limit	Hour											
7	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	20,000	Limit	Cycles	Ins
Installad Chad	Unknown	Unknown	Unknown	Used	Hours	Installed Disks															
•	5,170	14,693	14,445	14,693	14,445	14,693	14,445	14,445	14,693	14,445	13,802	14,671	14,445	14,445	14,445	14,445	14,445	14,693	Used	Cycle	ES.
	N/A	N/A	N/A	N/A	N/A	N/A	A/N	A/N	N/A	A/N	A/N	A/N	N/A	N/A	A/N	A/N	N/A	A/N	Remaining	Hours	
	14,830	5,307	5,555	5,307	5,555	5,307	5,555	5,555	5,307	5,555	6,198	5,329	5,555	5,555	5,555	5,555	5,555	5,307	Remaining	Cycles	
	Original	Original	Original	From ESN	Removed																

LPT	HPT	Γ	HS	Γ
820514-001	5000947-01	Number		
820514-001 BLDLCB7126 N/A	5000947-01 BKLBB96319	Number	Serial	
N/A	N/A	Limit	Hour	Rec
16,760	20,000	Limit		Received Shaft
16,760 Unknown 11,930	N/A 20,000 Unknown 14,693	Used	Hours	raft
11,930	14,693	Used	Cycles	
N/A	N/A	Remaining	Hours	
4,830	5,307	Remaining	Cycles	
820514-001	5000947-01	Number	Part	
BLDLCB7126	5000947-01 BKLBB96319	Number	Serial	
N/A	N/A	Limit	Hour	
16,760	20,000	Limit	Cycles	Ins
16,760 Unknown 11,930	20,000 Unknown	Used	Hoars	Installed Shaft
11,930	14,693	Used	Cycles	ft
N/A	N/A	Remaining	Hours	
4,830	5,307	g Remaining	Cycles	
Original	Original	From ESN	Removed	

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Above information was supplied by customer.

S.B. 5019 reference for LPT Shaft.

Chief Inspector	Renzo Cabrera
Date	JUL 0 6 2011

8050 NW 90th STREET MEDLEY, FLORIDA 33166 PHONE (305) 477-7771 FAX (305) 477-7779 JI8D AIRWORTHINESS DIRECTIVE COMPLIANCE STATUS

ENGINE MODEL: WORK ORDER: 80342 JT8D-219 ENGINE S/N: 725926 TT: 33,111.64 CUSTOMER: Ameristar Air Cargo TC: 36,452

Note: With regards to this document, the following definitions apply:

Ŋ PCW CIV. Not Disassembled per Customer Specifications Previously Complied With - Received with upgraded configuration Complied with at this shop visit. NA2 NA3 NA4Not Applicable Due to Part Numbers Not Applicable Due to Part Serial Numbers Not Applicable Due to Engine Serial Number

NAI = Not Applicable Due to Engine Model

Superseded by AD 97-19-13		Superseded by AD 97-19-13		94-23-03
Superseded by AD 95-02-16		Superseded by AD 95-02-16		94-14-16
Superseded by AD 99-22-14		Superseded by AD 99-22-14	A6053R7	93-23-10
PCW: verified this visit to P/N 525961 S/N NSN. Rockwell Harness C-36.	×	Inspect 4 ½ Seal Spacer P/N 525961. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217A, 217C, and 219.		91-24-14 39-8101 1/12/92
NA3: 10 P/N 808158-003 S/N VS9458 installed.	X	Radiographic Isotope Inspect LPT Cases which do not incorporate New Anti-Rotation pins made of INCOL-901 Applies to: JT8D-209, 217, 217A, 217C, and 219.	5711 R5 5751 R3 A5753 R4	88-04-02
NA3: to JT8D-219.	X	Replace 5th Stage Compressor Blades P/N 778505. Applies to: JT8D-209, 217, and 217A.	5618	87-03-13
NA3: 10 JT8D-219.	. ×	Ultrasonic Inspect or FPI Inspect 8th stage Disk P/N 690908, 701308, 717608, 717708, and 738308 for cracks. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 17, 17R, 209, and 2094.	A5154 R3	80-15-51 39-3898 8/21/80
COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST.	INSPECTION YES NO	DESCRIPTION	SERVICE BULLETIN	NUMBER EFF. DATE

REVIEWED BY: Renzo Cabrera
Chief Inspector

8050 NW 90th STREET MEDLEY, FLORIDA 33166 PHONE (305) 477-7771 FAX (305) 477-7779

JT8D AIRWORTHINESS DIRECTIVE COMPLIANCE STATUS

WORK ORDER: 80342

JT8D-219

ENGINE MODEL:

ENGINE S/N:

725926

77. 33,111.64

TC: 36,452

CUSTOMER: Ameristar Air Cargo

Superseded by AD 2005-21-01	-		Superseded by AD 2005-21-01	A5944 R4	97-19-13
Kej: Avianca's AD Status.			Applies to: JT8D-209, 217, 217A, 217C, and 219.		
PCW: 10 P/N 5000501-01 S/N T51222 installed. Re-inspect at or before ETC 41,282. Or at the next piece part disassembly.		X	To prevent fan hub failure due to tierod, counterweight, or bushed hole cracking, which could result in an uncontained engine failure for P/N 5000501-01 serial numbers listed I.A.W. A6272 R1.	A6272 RI	97-17-04
Superseded by AD 97-17-04			Superseded by AD 97:17-04		97-02-11
Superseded by AD 99-10-11			Superseded by AD 99-10-11		96-23-15
NA4: to P/N 5000501-01 S/N T51222 installed. Ref: Avianca's LLP Status.	×		Remove from service all affected first stage fan hubs, P/N 5000501-01, identified by the following Serial Numbers must be replace with serviceable parts: T50693, T50823, T50827, R32926, R32960, and P66756.		96-15-06
Superseded by AD 96-23-15			Superseded by AD 96-23-15		96-12-19
PCW: terminated action previously accomplished. Verified this visit. Ref: Avianca's AD Status.	×		Replace No. 7 Fuel Nozzle & Support Assemblies P/N 775485, 809137-1, 802965, and 5004308-02 with P/N 814358 or P/N 5004308-32 per A6311 R2. Replace aluminum pressure and scavenge oil tubes fittings with STEEL fittings per A 6170 R2. Applies All JT8D series engine models that have incorporated SB 5650-Low Emission Fuel Nozzles.	A6153 R2 A6169 R5 A6170 R2 6240 A6310 R3 A6311 R2	95-02-16 39-9135 2/21/95
COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST.	REPETITIVE INSPECTION YES NO	REPE INSPI YES	DESCRIPTION	PWA SERVICE BULLETIN	A.D. NUMBER EFF. DATE

REVIEWED BY: Renzo Cabrera Chief Inspector

FAA ZT9R445X 8050 NW 90th STREET MEDLEY, FLORIDA 33166 PHONE (305) 477-7771 FAX (305) 477-7779 JT8D AIRWORTHINESS DIRECTIVE COMPLIANCE STATUS

WORK ORDER: 80342

JT8D-219

ENGINE MODEL:

EN

ENGINE S/N: 725

725926

TT: 33,111.64

CUSTOMER:

Ameristar Air Cargo

TC: 36,452

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Superseded by AD 2005-18-02			Superseded by AD 2005-18-02		2002-13-09
Superseded by AD 2002-13-09			Superseded by AD 2002-13-09		2000-21-07
Superseded by AD 2005-02-03			Superseded by AD 2005-02-03		99-27-01
Superseded by AD 2002-16-08			Superseded by AD 2002-16-08		99-26-06
Superseded by AD 2004-26-04			Superseded by AD 2004-26-04		99-22-14
Superseded by AD 2000-21-07			Superseded by AD 2000-21-07		99-12-04
PCW: terminated action previously accomplished. Ref: Avianca's AD Status.	×		Replace or modify C-1 Blades I.A.W. A.S.B. 6193 R3 with the following Part Numbers 798821, 798821-001, 808121, 808121-001, 809221, 811821, 851121, 851121-001, 5000021-02, 5000021-022, and 5000021-032. Applies to: JT8D-209, 217, 217A, 217C, and 219.	6193 R3	99-10-11
NA3 & NA4: to P/N's & S/N's installed. Ref: Avianca's LLP & AD Status.	X		Remove and scrap C-7 through C-12 Disks (JT8D HPC) listed in Appendix 1 of AD by P/N and S/N with <500 TIS since Ni-cad plating or by schedule 2(a) (1) thru (4). Disks with >500 TIS since Ni-cad plating require no action. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217A, 217C, and 219.		99-01-08
NA3 & NA4: to P/N's & S/N's installed. Ref: Avianca's LLP & AD Status.	×		Inspection or replacement of Ni-cad coated C-3, C-4, and C-7 through C-12 compressor discs listed in Table 1 of the A.D. by P/N and S/N. Return affected disks to GE. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217A, 217C, and 219.		98-21-24 39-10832 11/16/98
COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST.	REPETITIVE INSPECTION YES NO	REPE: INSPE YES	DESCRIPTION	PWA SERVICE BULLETIN	A.D. NUMBER EFF. DATE

REVIEWED BY: Renzo Cabrera Chief Inspector

FAA ZT9R445X 8050 NW 90th STREET MEDLEY, FLORIDA 33166 PHONE (305) 477-7771 FAX (305) 477-7779 JT8D AIRWORTHINESS DIRECTIVE COMPLIANCE STATUS

WORK ORDER: 80342

JT8D-219

ENGINE MODEL:

NA

ENGINE S/N:

725926

TT: 33,111.64

CUSTOMER:

Ameristar Air Cargo

TC: 36,452

Superseded By AD 2011-04-04			Superseded By AD 2011-04-04		2005-18-02
NA3 & NA4: 10 P/N's & S/N's installed. Ref: Avianca's LLP & AD Status.	X		The purpose of this A.D. to provide serial numbers of rotating parts overhauled by CADMAR that need to be overhauled or removed from service. Applies to: JT8D-1, 1A, 1B, 5, 7, 7A, 7B, 9, 9A, 11, 15, 15A, 17, 17A, 17R, 17AR, 209, 217, 217A, 217C, and 219	A6442	2005-17-16
Superseded by AD 2006-17-07 R1			Superseded by AD 2006-17-07 R1		2005-02-03
PCW: terminated action previously accomplished. Verified this visit. Ref: Avianca's AD Status.	×		Install the improved HPT containment hardware. Accomplishment Instructions of PW Alert Service Bulletin A6346 R3. Applies to: JT8D-209, 217, 217A, 217C, and 219.	A6346 R4	2004-26-04
PCW: Re-inspect at or before August 15, 2017. Ref: Avianca's AD Status.		×	HPC disc corrosion inspection, stages C-7 through C-12. Owner/operators are responsible for tracking status and utilization. Applies to: JT8D-209, 217, 217A, 217C, and 219.	6427R2 A6430R2 A6435 R1	2003-16-05
Superceded by AD 2006-17-07 R1		1887 a	Superseded by AD 2006-17-07 R1		2002-23-14
PCW: terminated action previously accomplished. Verified this visit. Ref: Avianca's AD Status.	×		Install stops on the fan exit guide vane case in accordance with Service Bulletin 6100 R2. Or Install fan exit guide vane case, part number P/N 805919 or 815377 and fan duct assembly P/N 805918-01. Applies to: JT8D-209, 217, 217A, 217C, and 219.	6100 R2	2002-21-17
NA3: to P/N 815556 S/N BJNBAL4690 installed.	Х		Inspect combustion chamber outer cases with the following part numbers 500023801, 797707, 807684, and 815830. Applies to: JT8D-209, 217, 217A, 217C, and 219.	A6359 R3	2002-16-08
COMPLIANCE, STATUS, NEXT INSPECTION, PART NUMBERS / SERIAL NUMBERS INST.	REPETITIVE INSPECTION YES NO	REP. INSF YES	DESCRIPTION	PWA SERVICE BULLETIN	A.D. NUMBER EFF. DATE

REVIEWED BY: Renzo Cabrera Chief Inspector

Turbine Engine Center, Inc.

FAA ZT9R445X

8050 NW 90th STREET MEDLEY, FLORIDA 33166 PHONE (305) 477-7771 FAX (305) 477-7779

JT8D AIRWORTHINESS DIRECTIVE COMPLIANCE STATUS

WORK ORDER: 80342 CUSTOMER: Ameristar Air Cargo

ENGINE MODEL: JT8D-219 ENGINE S/N: 725926 TT: 33,111.64 TC: 36,452

CW: Terminated action accomplish at this visit.	X	!	375095 or 490270 (Steel Tinidur), and installation of Sleeve Spacers P/N 822903. Applies to: JT8D-209, 217, 217A, 217C, and 219.	6494RI	
	······		Replacement of all LPT-to-Exhaust Case Bolts with P/N MS95557-26, all LPT-to-Exhaust Case Nuts with P/N's		Apr/28/2011
Ref: Avianca's AD Status.		;	Alert Service Bulletin JT8D A6224 R6. Applies to: JT8D-209, 217, 217A, 217C, and 219.		2011-07-02
PCW: Re-inspect at or before ETT 33,417.		*	for shroud notch wear. Use the procedures described in	A6224R6	
			Applies to: JT8D-209, 217, 2174, 217C, and 219.		
Comply at next shop visit.		۲.	T3 Disk, & T4 Disk.		2011-04-04
ND: not disassembled.	-	<	CI Hub, Cl3 Disk, HP Turbine (Rotor or Disk), T2 Disk,		20110404
	-		Applies to: All Models		
nej. Armica o Ale diamo.			A6430.		
Paf. Anianca's AD States	4		replace if necessary in accordance with Service Bulletin	20070012	RI
rcw: terminatea action previously accomplished	ς		re-plate HPC front hubs and the stage 8-9 spacers, and	4642000	2006-17-07
BCW.			wear, fluorescent magnetic particle inspect, re-identify and		•
			Strip the protective coating, visually inspect for fretting		
			Applies to: JT8D-209, 217, 217A, 217C, and 219.		
on re-mapeet minut of nours.		-	compartment scavenge oil tube.	110771110	2000
CW: re-inement within 65 hours		Υ	number (P/N) 810486 on the No. 4 and 5 bearing	45044R5	2005-21-01
			Install and or inspect two dual temperature indicators, part		
PART NUMBERS / SERIAL NUMBERS INST.	<i></i> ⁄⁄	YES		BULLETIN	EFF. DATE
COMPLIANCE, STATUS, NEXT INSPECTION	INSPECTION	INSPI	DESCRIPTION	SERVICE	NUMBER
	REPETITIVE	REPE		PWA	A.D.

REVIEWED BY: <u>Renzo Cabrera</u> Chief Inspector

Test Cell Data

DOCUME MODEL: 219	i de			STREET, BUT THE STREET		6.80			-	•	*******							
1960, BORELEYDO AND	i Suc			Name of P. State of Street					SPEC OR PUEL	•	41634			-				
11115 11116 11117 1117 1117 1117 1117 11				DRESEVED DATA BOX POWER BESTINGS	BASO S MAX COST	į.			OBSERVED DATA REM POMÉM EXTTINO: PART POMEN	PART POWER				OBSERVED DATA RUN POWER SETTING: CROWN IDLE	A RUN	#10		
No. 7. And 1. An		72361	_	TINE:	18719	Coldination	15036		TIME.	147.30	14130 TREETS COMM	1620		TIME	14:35	14:35 1700 wubiter cope.	•	
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				OIL TEMP	212				OIL TEMP	2				ort trog,	223			
NI PSI: 49 49			_	OIL PS7:	;	;			011, P61,	;	;			OIL PE1:	=	‡		
H20		74.7/Pamb Pt.	Pt1/Pt2	,	N30		Pc1/Pamb	Pc1/Pc2		120.	Hg. 3Pe	Pt7/Pamb P	H1/H2		HZO" Mg* Abe	og. fa	Pt7/Parts	71/F2
77.00				7.7	7	2 .07			7.7	-3.6	29.13			Ē	7.0	25.25		
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STATEMENT OF THE PROPERTY OF T BLIKE DES BUNKE 1. 1. 17-05-2011

TIMCO Engine Center, inc. Powerplant Test Cell Results

RUM CATE: 1/1	1/1/2011			,	ENDINE SERIAL NO. 1	0.1	125926			SERVICE ONDER.	10501	106							
ENGINE MODEL: 219					MEASURED MT/GAL	MT/GAL RUP FUEL:	6.60			SPEC GR FUEL:	•	0 416873							
	CREENVED DATA KUN	ATA RUN			ORSERVED DATA RUM	3				CHETAVED DATA ELM	3				OBSERVED DATA BUM	213			
TIME:	15,05				TIME,	BAND C MAX CRUISE 15:25	15 CHO			PONER SETTING: CAL BAND 1.65 TIME: 15.15	15.35	s			POWER SETTINGS TIME.	FLIGHT 1954	_		
TRUST:		Corr	נינוג	•	TABUTT,	16020	CORRECTED	16492		THRUET OBS.	14470 THRUST CORR.	36T CORR.	911		THOUST ONS:	2150 TMP09T CORR.	UST CORR.	2197	_
2230 967.	20. 15	Pala te 40	Delta 0.471087			q.	P014	Dalte			Mg' Abs Pets	:	Delta			Mg. Abs Pate		Delta	
						*		7.577			29.32		9.573305		TAND PEL	28.32	2	616911	
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1141	•	•		***************************************	11.0				1.010131	Ë	2	1.8		1,019098	Ē		25.6		151910
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M SPEED:	۲. و	507.	7524		I COURT	66.33	9406	4953		1 5750.			6707		M. SPEED.			2761	_
N2 SPEED:	\$7.33	11914	11706		(CZ249 EM	93.69	27+11	5511		12 67660,	92.16	11382	11076		N3 SPEED,	65.13	0860	111	
	36 PQD	Corr Obe	¥	Corr W		38 e40	Corr Cha	ដ	Corr et		De ado	- Co. 1	2	OSET WE		Obs Wf Cor	Corre Obs		3
FOEL FLOM.	11039		1.022500	11084	PUEL PLOST	1243		1.022000	1768	700.70			1,023163		PUEL PLOW			8	1874
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OIL TEMP	213			_	OIL TENE.	112				1 TEMP	508				OIL TENS	562			
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PARATICA PEST	Hg. Abs	FG. Com		_	BREATHER PST.	* 64 * 64 * 64	. G. G. G.			SALATHER PS1:	44. 'Br	-	Hg, Gege 0.50		ADDATHES PSEA	78° Abs	#	Kg* Cage 0.20	
	Ĭ.	Corr Est	Val-Rax	Vel-Avg		P. 0	Corr EGT	Val-Hax			Deg 7 Corr DOT		Val-Pax	Val-Ave		Dee F Cory EG		Val-Max	- Anna
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ect Avui		787			DOT ANG:	129				BGT AVG	ŝ	I			EST AVO.	CK.	74		
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THEFT.	6.93				INLET:	10.4				IMLET:	10.0				DO.FT.	0.10			
EXMANDE	1.33				EXRAUST :	2.34				EXHAUST:	2.56				EXHAUST,	0.E			
						İ													

RUN DATE: 7/1/2011	111		ENIDAT	ENGINE SERTAL NO.:	125626	SUNICE ORDER!	100001	
SMGINE MODEL: 319			MENGURA	MEASURED WT/GNL RUN FUEL:	5. 6, bo	SPEC OB PUBL	0.116322	
NZ SPĘED STAMPED ON DATA PLASE:	11115 90.77							
BLEED VALVE								
	HJ 1 HJ RD4 AND TEMP 84.34 4790 78.0 51.22 4210 74.0	05H ENG	ļ	Pr2 HgA Pes PSIO Pes HgA 89.19 21.0 72.08 29.39 22 G 78.13	1894 73.08 74,13			
ACCEL TIME IBLE TO 988 M2)	SONOTA	are tree	J Dan ex					
OIL LEVELS	START OF TEST	7227 40 07		TIME TIME	OTL COMSTHED (COUNTS)			
75NE 54120	R GTY TEMP 0 18.0 78	71ME 057 16:05 18.0	123		,			
PEAK VINE FRONT: 1 41 PEAK VINE REAL: 2.66	M1. 9523 M1. 7103	FUEL DE-102 CHK OK	FUSE, USED	## ## B				
NOTE DOM NO: 1149	NA1 L:41	ANTI-ICE CHK OK	OIF USED					
ON MONTHS IN	NOTE: ALL VIBAATION INDICATIONS ARE IN DOUBLE ANTLITUDE.							
Maintenance Note d #3 Test Call F	maintenence Notes Performed #3 Test Cell run, allparameters with im limits.							

TIMOD Engane Center, Inc. Powerplant Test Cell Results

RUN DATE.	1/1/2011					ENGINE SERIAL MO. 7	725926		SEXVICE ORDER!		10501	
	;					:						
ENGINE MODEL:	21.9					HEASURED HT/CAL RUN FUEL:	N PUEL: 6.40		SPEC OR FUEL:		0.016323	
MANNETER CAL. BAND SPEED	10424 11412	UPPER LIMIT 11345	1E5TED 31076	NANG LIS					BREATUER PRESSURE STEADY LIMIT	TEST	RIDWA	
						POWER SETTING	TEST	NAX 1/0	In HO 3.66	6 of 6	In NG 1,24	
450						NA 1/0	9.545	1/9	3.66	0.0	3.24	
		316	\$48	2	1 080 t	TAKE OFF:	0.547	BANCO B	37.66	0.40	3.26	
						BAND &	9.556	D GAM	3.66	9.40	3.24	
GACAND IDLE NZ APPROACH IDLE NI RPH INCREASE	6690 1940 1990		REVERSE BAND E	TREET	772 772 23.4 ·1.4	Proposition of the state of the	e.550					
HORN T/O RESERVE T/O INCREASE	21175 lbs 22161 lbs 1148 lbs											
SUNDARY OF CORRECTED DATA	TED DATA											
POLE SETTING	a over	3	ž		CAL BAND							
Pt3/Pamb Pt3/Pt2	11.1		2.00		1.65							
CORRECTED IN	11112	-		(187	C343							
cotatictio N2	11499		30711	11267	11076							
COMMECTED P.	95041	22361	2112	16492	14867							
CORRECTED EXIT	07.6		1013	808	Ĭ							
Pup/Pas	965.0	9.545	0.547	0.559	0.563							
Pa1/Pano	£.3		31.3	7 507	\$ 305							
P83/Pt3	EC. :	365.		5.423	1.361							
Pa4/7470	16.536		10.106		11 400							
Pet/Pe3	1.615		2.63	2,567	2.544							
_												
								į				

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Form No.: Date:

EG-0008 02/17/06 TIMCO JT8D BORESCOPE EVENT RECORD TIMCO ENGINE CENTER, INC. Repair Station No. T48R384Y WORK ORDER: 105001 CUSTOMER NAME: TURBINE ENGINE CENTER, INC. JT8D-219 MODEL NUMBER: DATE: 7-2-11 ENGINE SERIAL NUMBER: 725926 YES POST TEST CELL **EVENT VIDEOTAPED?** INSTRUCTION: R Ε O 0 R 1 1. BORESCOPE ENGINE I.A.W. PRATT & WHITNEY MANUAL. D Α Ν S R 0 R R ĸ T Т D 2. RECORD THE RESULTS OF THE INSPECTION IN THE SPACES K Ε 0 0 Ε PROVIDED. Ε R D D T E 3. DESCRIBE ANY UNUSUAL EVENTS IN THE SPACES PROVIDED. Ε D OTHERWISE, USE STANDARD BORESCOPE PROCEDURES. NOSE CONE CONDITION? REMARKS? N/A TEC-CA NOMENCLATURE **DESCRIBE** OK **INLET CASE ASSY** 1ST STAGE FAN OK 1ST STAGE STATOR LIMITED VIEW OK 2ND STAGE FAN **NOT VIEWED** 6TH STAGE BLADES OK 7TH STAGE BLADES OK 13TH STAGE BLADES OK LIMITED VIEW OK ... 13 TH STAGE NOZZLES HPT NOZZLES LIMITED VIEW OK OK HPT LEADING EDGE OK HPT TRAILING EDGE LPT STAGE 2 LEADING EDGE OK FUEL NOZZLE CONDITION: NOT VIEWED TRANSITION DUCT: LIMITED VIEW OK COMMENTS: OK

IVAN W. WAGNER

INSPECTOR:

TEC-DA

STAMP:

7-2-11

DATE:

TURBINE ENGINE CENTER, INC FAA REPAIR STATION No. ZT9R445X QEC ACCESSORY INVENTORY

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Receiving	
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Date: July/12/2011

ESN: 725926

Shipping x

WO: 80342

- 1. Record part number and serial number.
- Stamp each item recorded in "Insp" column.
 Each item must be completed.

,	nch item must be completed. Eceptable abbreviations: NA (No.	t Applicable). NR (N	lot Received)			
		al # Assigned)- use	ed as a prefix			
Item	Nomenclature	Part #	Accessories Serial #	In Insp	Qu t Ins b	Comments if any changes
*1.	Fuel Control	769606-15	F3818		TEC MECH 24	Comments if any changes
*2.	Fuel Pump Assembly/Detail	384301-10-8-9	9450	X	TEC MECH 24 TEC	
*3.	Fuel Press Diff Switch	Not Visible	1390	X	MECH 24	
*4.	Fuel Heater	745608	AR594E	X	TEC MECH 24	
*5.	Fuel Oil Cooler	741824	BWJPAA0047	X	TEC MECH 24	
	Pressure Ratio Bleed				TEC	
*6. '	Control (PRBC)	790312	6750632	\leftarrow	MECH 24	
*7	Pressure Ratio Bleed Control (PRBC)	805373	6151033	X	TEC MECH 24	
*8	P & D Valve	766342	6156103	X	TEC MECH 24	
*9	Ignition Exciter 1	9045000-1	BSGCAM6773	X	TEC MECH 24	
*10	Ignition Exciter 2	4999	5222M	X	TEC MECH 24	
*11	Oil Tank	565016	9101	X	TEC MECH 24	
*12	Anti-Ice Valve RH	320115	4049	X	TEC MECH 24	
*13	Anti-Ice Valve LH	320115	27630	X	TEC MECH 24	
*14	Fuel De-Icing Valve	320115	25802	X	TEC MECH 24	
*15	Nose Cowl Anti-Ice Valve	NR	NR	X	TEC MECH 24	Not received

TURBINE ENGINE CENTER, INC FAA REPAIR STATION No. ZT9R445X QEC ACCESSORY INVENTORY

Date: July/12/2011

Model: JT8D-219

Receiving

ESN: 725926

Shipping x

WO: 80342

Item	Nomenclature	Part #	Serial #	In Insp Out Insp Comments if any changes
		Engine Acc	essories (col	
				TEC
*16	Start Bleed Control Valve	5000047-01	UG0B872	MECH 24
				TEC
*17	Gearbox	779150	WS7092	MECH 24
		QEC A	ccessories	
				TEC
#1	Tach N1	NR	NR	MECH 24 Not Received
				TEC
#2	Tach N2	NR	NR	MECH 24 Not Received
				TEC
#3	Engine Starter	NR	NR	MECH 24 Not Received
	CSD Oil Cooler			TEC
#4	CSD Heat Exchanger	NR	NR	MECH 24 Not Received
	OOD Front Exonarigor	7		TEC
# 5	Engine Starter Control Valve	NR	NR	MECH 24 Not Received
# **	Ligino Startor Sorrior Valve	147)		TEC
#6	CSD Unit	NR	NR	MECH 24 Not Received
#0	CSD CIM	WY	IVIN	TEC
<i>#7</i>	Hydroulia Bump	NR	NR	X MECH 24
#1	Hydraulic Pump	IVIX	IVIN	Not Received
40	Company Apparents	NO.	A/D	X MECH 34
#8	Generator Assembly	NR NR	NR	Not Received
40	For the Floriday of the second	\ \ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	416	TEC WECH 2
#9	Fuel Flow Transmitter	NR NR	<u>NR</u>	MECH 24 Not Received
				I X MECH 24
#10	Nose Cowl Anti-Ice Valve	NR	NR	Not Received
				TEC MECH 24
#11	CSD Anti-Ice Valve	NR	NR	Not Received
				TEC MECH 24
#12	Oil Quantity Transmitter	NR	NR	✓ ✓ Aot Received
				TEC MECH 24
#13	Oil Temperature Sensor	NR NR	NR	Not Received

W.C.D.: JT8D200QEC 2

TURBINE ENGINE CENTER, INC FAA REPAIR STATION No. ZT9R445X QEC ACCESSORY INVENTORY

Model: JT8D-219

Receiving

Date: July/12/2011

ESN: 725926

Shipping x

WO: 80342

Item	Nomenclature	Part #	Serial #	In Insp	Out Insp	Comments if any changes
		QEC Acce	ssories (cont.		,	<u> </u>
#14	FRT Vibration Pick-Up	NR	NR	X		Not Received
#15	Rear Vibration Pick-Up	NR	NR	X	TEC MECH 24	Not Received
#16	Oil Pressure Transmitter	NR	NR	\nearrow	MECH 24	Not Received
#17	Oil Differential Pressure Switch	NR	NR	X	TEC MECH 24	
#18	Low Oil Pressure Warning Switch	NR	NR	X		Not Received
#19	Nose Cowl Assembly	NR	NR	X	MECH 24	Not Received
#20	Nose Cone Assembly	NR	NR	X	TEC MECH 24	Not Received
#21	Thrust Reverser Assembly	NR	NR	X	TEC	Not Received
#22	Forward Cone Bolts	NR	NR	X		Not Received
#23	Rear Cone Bolts	Not Visible	Not Visible	X	TEC	
#24	Exhaust Cone Assembly	Not Visible	Not Visible	X	TEC MECH 24	
Engir	ne Stand: PWZ64	ADDITION GREET	AL COMMENTS			
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W.C.D.: JT8D200QEC 3